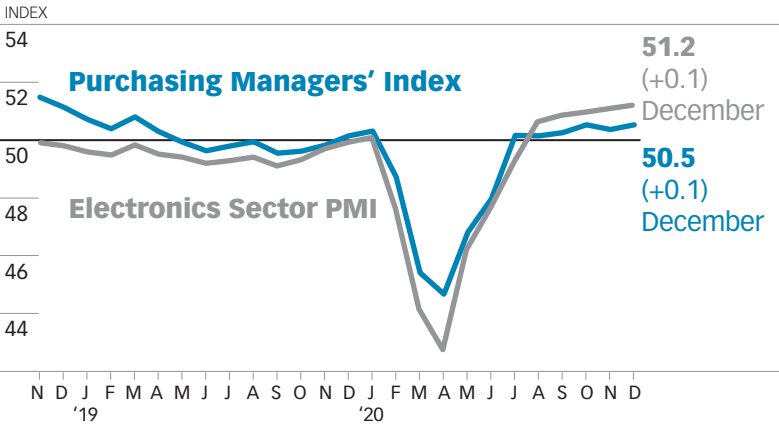


Steady finish



Source: Singapore Institute of Purchasing & Materials Management