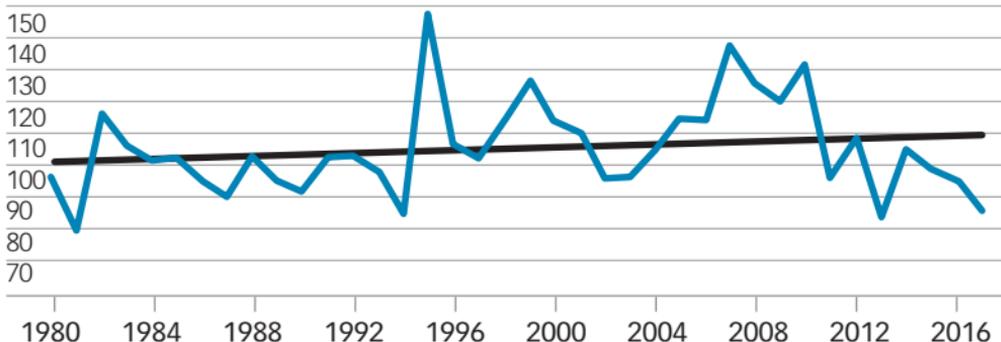


Rain, rain, go away

Drawing up flood prevention plans

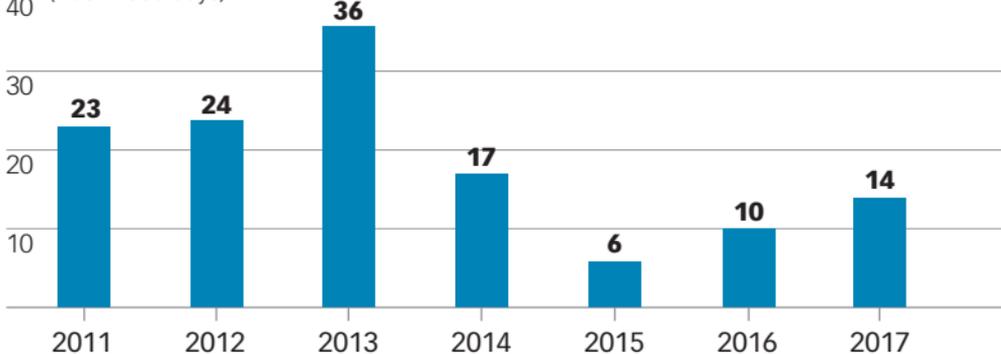
Upward trend in annual hourly maximum rainfall

Rainfall intensity (mm/hr)



Instances of flash floods in Singapore increasing

(Flash flood days)



Inside a flood emergency response plan:

- One person who has ultimate authority to activate plan and redirect production resources, and shut down operations if necessary
- Procedures to safely shut down equipment and isolate electrical equipment
- Procedures to raise and relocate key equipment and material
- Plans to prevent water from entering key areas
- Plans for alternative operational processes for employees, suppliers and customers
- Inclusion of post-flood repair and business-recovery plans
- Regular training procedures