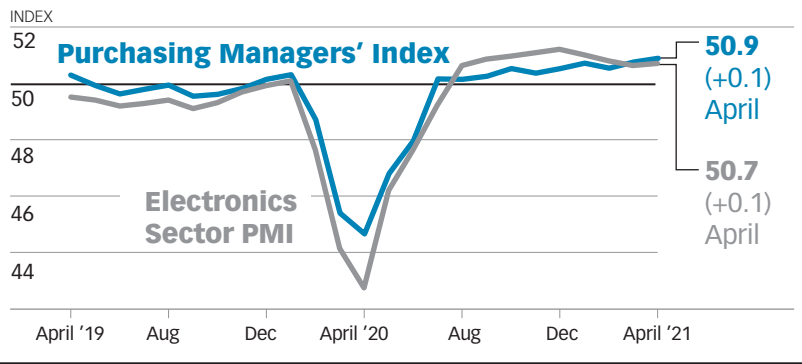


# Steady goes it



Source: Singapore Institute of Purchasing & Materials Management